

TECHNICAL DATA SHEET

Autosell Water Soluble Cutting Oil

Typical Properties

Test Parameters	ASTM Method	Test Values
Viscosity Cst @ 100 °C,	D 445	42
Density @15 °C	D 1298	0.874
Flash point°C,	D92	208
Pour point °C	D97	-27
Emulsion Test, MM 1387		Pass
Freeze Test,MM 1388		Pass